3-way Control Valve type M3F-I

Cast iron, PN 10, DN 150 mm

0-2.3.12-B Page 1 of 2



TECHNICAL DATA

Materials:

- Valve body Cast iron EN-GJS-400-15 - Seats and cone Alu bronze CuAL10Fe5Ni5 - Spindle Stainless steel (W.no. 1.4436) - O-ring **90 NBR** Reinz-AFM34 - Gasket **Nominal pressure** PN 10 Seating Two balanced single seats Flow characteristic Almost linear

Flanges drilled

 according to
 EN 1092-2 PN 10

 Counter flanges
 DIN 2632

 Leakage rate
 0,5 %

 Regulating capability
 Kvs/Kvr > 25

For regulating of process and central heating plants

Important note

In case the valves are applied as diverting valves, the pressure drop will increase by 35% and the $\rm k_{\rm vs}$ -value will decrease by 14% as against mixing valves.

Subject to change without notice.

APPLICATIONS

Control valves type M3F-lare designed for regulating of water, lubricating oil and other liquid media and can be mounted in the pipe system as either mixing or diverting valves. However when mounting as a diverting valve the pressure drop is increased, compared with mounting as a mixing valve. See "Important note" under Technical Data. The valves are used in conjunction with our temperature regulators for controlling industrial processes, district and central heating plants and marine installations.

DESIGN

The valve components - seats and cone are made of alu bronze, the spindle is made of stainless steel. The valve body is made of cast iron EN-GJS-400-15 with flanges drilled according to EN 1092-2. The connection thread for the actuator is G1B ISO 228. The valves have two balanced single seats. The leakage rate is less than 0.5% of the full flow (according to VDI/VDE 2174).

FUNCTION

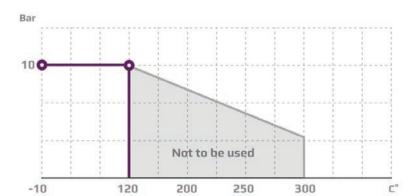
Without an actuator being installed, connection B-AB is fully open and connection A-AB completely closed, by means of a spring. By increasing pressure on the spindle, the opening of the ports changes proportionally to the travel of the spindle, and when the spindle is pressed to the bottom, connection A-AB is fully open and connection B-AB completely closed.

FEATURES

- Can be used for both mixing and diverting
- Simple design secures reliable controls and reduces costly downtime.
- Location of the pack box in the actuator makes the valve service friendly

PRESSURE/TEMPERATURE DIAGRAM

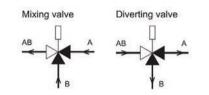
According to DIN 2401





PORT NUMBERING

The ports of valves type M3F-I are marked with the letters AB, A and B.

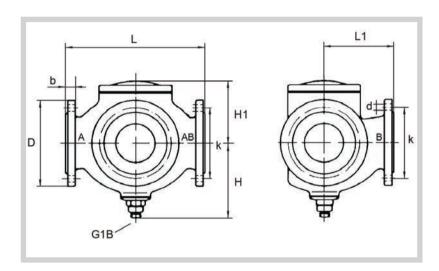


Port AB Port A Port B common port always open closes at load on spindle opens at load on spindle

MOUNTING

The valves can be installed with vertical as well as horizontal spindles. The valves must be mounted in a way that the valve actuator will be exposed to a minimum of moisture and unnecessary vibrations.

DIMENSION SKETCH



Туре	L	L1	H	H1	D (dia.)	b	k (dia.)	d mm dia.
	mm	mm	mm	mm	mm	mm	mm	(number)
150 M3F-I	480	270	280	189	285	24	240	22x(8)

SPECIFICATIONS

Туре	Flange Opening Type connection mm DN in mm		Mixing valve k _{vs} -value m³/h	Divertng valve k _{vs} -value m³/h	Lifting height mm	Weight kg
150 M3F-I	150	150	310	267	20	111